

**IN THE SPECIFICATION**

Please amend the specification as follows:

The paragraph beginning at page 3, line 2 is amended as follows:

For the purposes of the present invention, the metal substrate may be comprised of a metal such as stainless steel, a carbon steel, titanium, a FeCr alloy or ~~Hastelloy~~ HASTELLOY®. ~~Hastelloy~~ HASTELLOY® is a ~~non-trademarked~~ trademark for an alloy whose major components are nickel-chromium and molybdenum and ~~containing~~ contain minor components comprising cobalt, iron and tungsten.